

31 water, free carbon dioxide and possibly brushite. Mass spectrometry detected carbonates at A and B sites of HA, and weakly bound to the structure. Human osteoblasts adhered and spread on both the HA particle surface and the collagen fibers, which seemed to 33 guide cells between adjacent particles. The biocomposite studied has several characteristics considered as ideal for its use as a

scaffold for osteoconduction and osteoinduction. © 2003 Published by Elsevier Ltd.

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Keywords: Hydroxyapatite; Bovine bone; Characterization; Bone tissue engineering; Osteoblast; Collagen; Biocomposite; Biomaterial

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### 1. Introduction

A large number of bone fractures have been treated 43 by bone grafting, imposing wastes of the order of billions of dollars per year in United States [1]. With an 45 increase of the mean population age, the development and optimization of bone regeneration techniques 47 represents a major clinical need for many countries [2]. Autografts have limitations due to the necessity of an 49 additional surgery, limited donor bone supply, anatomical and structural problems and inadequate resorp-51 tion rate during healing. Allografts have the disadvantage of a potential immune response, transmit-53 ting diseases, and they may induce the loss of

55 \*Corresponding author. Fax: +55-21-562-6394. *E-mail address:* mfarina@anato.ufrj.br (M. Farina). osteoinduction. Metals alone or coated with bioactive and bioinert ceramics have been used for load-bearing orthopedic applications, but problems due to metals corrosion, ceramics-metal interface wear, and dense fibrous tissue formation on the bone-implant interface may occur [1,3,4].

Bone tissue engineering is a new research area with<br/>clinical applications in bone replacement on orthopedic<br/>defects, bone neoplasia and tumors, pseudoarthrosis<br/>treatment, stabilization of spinal segments, as well as in<br/>maxillofacial, craniofacial, orthopedic, reconstructive,<br/>trauma and neck and head surgery [5]. It may provide<br/>solutions for generating a new bone tissue with good<br/>functional and mechanical qualities, reducing the risks<br/>and expenses of using autografts, allografts and metals.63636564656667686969696969606060616263646566676869696960616263646566676869696960616263646566676869696960616263646565666768686969696961626364656667686869</

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1 duction, association of extracellular matrix scaffolds with osteogenic cells and growth and differentiation 3 factors may be required [6].

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- During the last decades, different biomaterials of 5 biological or synthetic origin have been designed, aiming
- to act as extracelular matrix scaffolds for new bone 7 formation. Clinical uses require a series of biomaterial properties, such as bioactivity, osteoconduction, os-
- 9 teoinduction, biocompatibility and biodegradation; besides they should be cheap, easily produced, molded and 11 stored [4,7–9].
- Hydroxyapatite (HA),  $[Ca_{10}(PO_4)_6(OH)_2]$ , is one of 13 the frequently used bioceramics for bone and dental
- tissues reconstitution. It has excellent biocompatibility 15 with hard tissues [10,3], and high osteoconductivity and bioactivity despite its low degradation rate [1–4,8,11],
- 17 mechanical strength and osteoinductive potential [4.11.12]. It has neither antigenicity nor cytotoxicity
- 19 [4]. Collagen is biocompatible, biodegradable and osteoinductive, acting as an excellent delivery system 21 for bone morphogenetic proteins (BMPs) [13,14]. When
- associated to HA particles forming a biocomposite, it 23 prevents the HA dispersion in implants, resulting in an
- easily molded biomaterial [15]. Bovine collagen anti-25 genicity may be reduced by treatments with pepsin and strong alkaline solutions, and physicochemical agents
- 27 that induce cross-linking of collagen [14]. Physicochemical and crystallographic characteristics 29 of the biomaterials will determine the osteogenic cells behavior, contributing to the success and quality of the
- 31 new bone tissue. The ideal average diameter range of calcium phosphate powder particles is considered to be
- 33  $200-500 \,\mu\text{m}$ , and particles smaller than  $50 \,\mu\text{m}$  could induce cytotoxicity [16–19]. In calcium phosphate 35 bioceramics, the presence of pores with average dia-
- meter in the range of 200-400 µm would support blood 37 vessels invasion and would induce osteoblasts migration, adhesion, proliferation and differentiation inside
- 39 the pores [17]. The presence of pore interconnections is an important condition for the above features to occur
- 41 [20,21]. High macroporosities enhance bone formation, but values higher than 50% may lead to a loss of 43 biomaterial's mechanical properties [21]. Microporosity
- and roughness determine how biological molecules and 45 ions will be adsorbed to the biomaterial surface,
- affecting directly cell behavior [22]. In general, osteo-47 blastic cells orient parallel to grooves on machined surfaces, whilst on the smooth ones they do not show
- 49 any preferential organization pattern [23]. Modifications on biomaterial crystallinity and crystal sizes induced by
- 51 the sintering process may also play an important role on cell adhesion, proliferation, differentiation and metabo-53
- lism. Osteogenic cells seeded on synthetic HA sintered at 1100°C for 7h presented higher proliferation, differ-
- 55 entiation and mineralization rates than those seeded on non-sintered HA [24]. Conversely, human macrophages

seeded on synthetic powders obtained from HA sintered 57 at 900°C and 1200°C presented higher cellular activity 59 on the former ones [25].

The interaction between cell and substrate is related to the osteogenic cells attachment, adhesion and 61 spreading and its quality will influence cell proliferation and differentiation. The attachment phase occurs as 63 soon as biomaterial is in contact with the cells and involves physico-chemical linkages. The adhesion and 65 spreading phases occur when focal contacts and adhesion plaques between the substrate surface and the cell 67 membrane are established. Osteoblast membrane receptors like integrin fix on bone extracellular matrix 69 proteins like fibronectin, osteopontin, bone sialoprotein, thrombospondin, type I collagen and vitronectin, all 71 containing an Arg-Gly-Asp (RGD) sequence. These proteins can be adsorbed in vitro from the serum-73 containing media or in vivo from biological fluids and synthesized by osteogenic cells after its adhesion on 75 substrate surface. Actin filaments rearrangement due to adhesion process induces cell shape changes and 77 mediates signal transduction through cytoskeleton proteins to the nuclear matrix, modifying gene expres-79 sion and determining the cell capacity for proliferation 81 and differentiation [22].

Some recent reports examined cell adhesion on calcium phosphate materials having various surface 83 characteristics [16-19,21,23-30]; however, a few associate calcium phosphate with proteins containing RGD 85 sequences like collagen I [15].

87 Some commercially available bovine calcium phosphate ceramics have been applied either in vivo or in vitro with excellent biocompatibility and osteocon-89 duction [27,31]. Combining bovine collagen I to synthetic HA and tricalcium phosphate enhanced bone 91 tissue formation in canine radial defects, in comparison to hydroxyapatite and tricalcium phosphate alone or 93 associated to bone marrow aspirate [32]. It was also 95 shown to be an effective delivery system [11]. However, there are few scientific reports related to the association 97 of bovine collagen I to bovine HA [33].

In this work we characterized a biomaterial composed of HA powders and type I collagen, both from bovine 99 origin, for further use as scaffolds for osteoconduction and osteoinduction. Afterwards that biomaterial was 101 inoculated with human osteoblasts in order to evaluate its biocompatibility and cells behavior. 103

#### 2. Materials and methods

#### 2.1. Preparation of collagen/hydroxyapatite composite

Collagen/HA sample preparation was performed as previously described [33]. Briefly, type I collagen was 111 extracted from bovine tendons, incubated in 1% sodium

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- 1 hypochlorite for 24 h at 4°C followed by pepsin (1 g/kg in 10% acetic acid and 0.2% chlorhydric acid) for 24 h
- 3 at 4°C. The material was centrifuged at 12,000 rpm with 10% acetic acid, subjected to "salting-out" (NaCl) and
- 5 dialyzed against distilled water for 4 days, changing water daily. The collagen was stored at  $4^{\circ}$ C.
- 7 Cortical bovine bone was cleaned, soaked in 10% sodium hypochlorite for 24 h, rinsed in water and boiled
- 9 in 5% sodium hydroxide for 3h. The material was further incubated in 5% sodium hypochlorite for 6h,
- 11 washed in water and soaked in 10% hydrogen peroxide for 24 h. Samples were sintered at 1100°C (Mufla
- 13 EDGCON 5P) for 3h, pulverized (Marconi MA500) for 4h, and grains of 200–400 μm were separated by
- 15 sieving. Bone powders were sterilized at 150°C for 2h, rinsed in tridistilled water and incubated in 1%
- 17 phosphoric acid. They were rinsed again in sterile tridistilled water, and sterilized at 100°C.
- 19 The collagen-containing solution was mixed to bone powders at two different collagen/bone (HA) propor-
- 21 tions: 1/2.6 and 1/1. A part of the collagen/HA samples was dehydrated (vacuum dessicator) and an another
- 23 part was re-hydrated for 12 h with human serum, in order to mimic a possible clinical use. Samples were γ-
- ray irradiated with doses of 25,000 cGy. Some samples were neither dehydrated nor irradiated, and used as
   references for morphometric analysis.
- By this way, six groups of samples subjected to 29 different preparation methods were obtained:
- 31 (1) Dehydrated, irradiated for collagen/bone proportion of 1/2.6.
- 33 (2) Dehydrated, re-hydrated with serum and irradiated for collagen/bone proportion of 1/2.6.
- 35 (3) Non-dehydrated, irradiated for collagen/bone proportion of 1/2.6.
- 37 (4) Non-dehydrated, non-irradiated for collagen/bone proportion of 1/2.6 (reference).
- 39 (5) Non-dehydrated, irradiated for collagen/bone proportion of 1/1.
- 41 (6) Non-dehydrated, non-irradiated for collagen/bone proportion of 1/1 (reference).
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#### 45 2.2. Human bone cell culture

- 47 Primary human osteoblasts were obtained from the last-over material collected at surgical interventions on
- 49 bones, after the agreement of the Ethical Committee of the University. The specimens (trabecular bone of 51 femurs) were mechanically treated and washed in
- phosphate-buffered saline (PBS) (pH = 7.4) three times 33 and then minced in fragments of 0.5 cm in diameter. The
- bone fragments were treated with collagenase IA (1 mg/ml) three times at 37°C for 1, 1.5 and 2 h, successively. The fragments were seeded into a 25 cm<sup>2</sup> tissue culture

flask and cultured in Dulbecco's modified Eagle's 57 medium (DMEM) and fetal bovine serum (FBS) at 37°C under the atmosphere of 95% air and 5% CO<sub>2</sub>. 59 After reaching confluence, the cells were trypsinized (GIBCO) and centrifuged at 1300 rpm for 5 min. The 61 cell pellet was then resuspended in supplemented DMEM, and subcultured in a second passage at a 63 density of  $5 \times 10^5$ /ml in a 25 cm<sup>2</sup> flask at 37°C under the atmosphere of 5% CO<sub>2</sub>. 65

Alkaline phosphatase activity measurements were obtained for investigating the phenotype of the cultured 67 osteoblast cells [15].

# 2.3. Cell culture on the collagen–hydroxyapatite composite

Collagen-hydroxyapatite composite with 0.5 and 73 0.2 cm of diameter and thickness, respectively, was placed on round glass coverslips in four-well culture 75 plates and incubated with 1 ml of DMEM for 30 min at 37°C and under the atmosphere of 5% CO<sub>2</sub>. The 77 DMEM medium was discarded and 1 ml of supplemented DMEM containing osteoblast cells from the earlier 79 passages was inoculated on the biocomposite surface and on the round glass coverslips located around the 81 composite at a cellular density of  $7 \times 10^4$  cells/ml for 4 and 11 days. 83

Cells seeded on round glass coverslips in the four-well culture plate without the presence of the biocomposite were used as controls.

# 2.4. Transmission (TEM) and scanning electron microscopy (SEM)

Bone powders were ground in an agate mortar for<br/>10 min, suspended in 95% ethanol, and sonicated for<br/>15 min. After allowing setting for 30 min, the super-<br/>natant was collected, dropped on formvar-covered EM<br/>grids and observed by TEM in a JEOL 1200 EX<br/>95<br/>operated at 80 kV.91

For SEM, part of the collagen–HA composite was 97 fixed in 2.5% glutaraldehyde buffered at pH 7.4, dehydrated in an ethanol series and critical-point dried. 99

Another part of the HA–collagen composite, used for measuring volume density  $(V_v)$  and surface area to volume density  $(S_v)$  ratios [34] for HA, was fixed in the same conditions as previously described, dehydrated in acetone, embedded in epoxy resin and prepared as polished sections. Isolated bone powders  $(200-400 \,\mu\text{m})$ were also observed by SEM in order to characterize the HA particles. 107

Samples inoculated with osteoblastic cells were rinsed with 0.1 M sodium cacodilate buffer (pH = 7.4), fixed for 60 min with Karnovsky's fixative (4% of paraformaldehyde and 2.5% of glutaraldehyde) in 0.1 M cacodylate buffer, pH 7.4, at room temperature and then rinsed

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- 1 with the same buffer. Samples were post-fixed in 1% osmium tetroxide in 0.1 M cacodylate buffer for 20 min,
- 3 dehydrated through an ethanol series, critical-point dried (Bal-Tec CPD 030) and observed by SEM.
- 5 All the samples were mounted on SEM stubs by using a double-coated carbon conductive tape (Pelco Interna-
- tional), gold-sputtered (Balzers apparatus) and observed in a JEOL JSM-5310. Shape factor [(4π area)/(peri-meter)<sup>2</sup>], Feret diameter (diameter of a circle with the
- same projected area of the analyzed object), and average diameter of the isolated bone powders were measured.
- 11 diameter of the isolated bone powders were measured.  $V_v$  and  $S_v$  of HA in the collagen/HA composite were
- 13 obtained from the polished sections.

# 15 2.5. X-ray diffraction (XRD), Fourier transform 17 infrared spectroscopy (FTIR) and mass spectrometry (MS)

19 XRD analyses of bone powders were performed on a ZEISS HZG4 high-resolution diffractometer (X-ray 21 Source Seifert ID3000) using nickel-filtered Cu- $K_{\alpha 1}$  $(\lambda = 0.154056 \text{ nm})$  radiation at a current of  $4\theta \text{ mA}$  and 23 an accelerating voltage of 40 kV. Spectra were recorded from  $2\theta = 10^{\circ}$  to  $100^{\circ}$  at a scanning speed of  $1^{\circ}/\text{min}$ 25 and step size of  $0.02^{\circ}$ . The HA unit-cell parameters, a = b and c, were refined by using Celref software. The 27 crystal size measured in the direction perpendicular to the diffracting planes (002) was calculated by using the 29 Scherrer equation [35]  $D = K\lambda/(\beta_{1/2}\cos\theta)$ , where D is the crystal size in nanometers; K is the Scherrer constant 31 (here K = 1);  $\lambda$  is the X-ray wavelength in nanometers;  $\beta_{1/2}$  is equal to  $B_{1/2} - b$ , where  $B_{1/2}$  is the experimental 33 full-width at half-maximum intensity of the diffraction peak (002) and b is the width of the same peak 35 measured on standard, perfectly crystalline HA;  $\theta$  is the

diffraction angle for diffraction peak (002).

The chemical composition of the amorphous and crystalline phases of the bone powder was investigated by FTIR. Samples were ground with 1% KBr in an agate mortar, compressed to tablets and analyzed under nitrogen atmosphere from 4000 to 400 cm<sup>-1</sup> using a Nicolet IR 760.

MS was used to analyze the carbonate contents of the
bovine HA after sintering at 1100°C. The bone powder
samples were heated under helium flux from 25°C to
1200°C at 10°C/min. Thermo-programmed desorption
(TPD) analysis of carbon dioxide was performed using a
mass spectrometer BALZERS QUADSTAR 422
(QMS200).

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#### 2.6. Cytotoxicity analysis

Cytotoxicity of the bovine collagen/HA composite 55 characterized was investigated by the standard "agar overlay diffusion tests" using mouse fibroblasts (C3H/ AN), performed by Banco de Células do Rio de Janeiro 57 (UFRJ, Brazil).

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### 3. Results

#### 3.1. Bone powder characterization

The bovine bone powder particles had irregular 65 shapes (Fig. 1), presenting shape factor  $[(4\pi \text{ area})/$  $(\text{perimeter})^2$  and *Feret diameter* values of 0.73 + 0.0967 and  $254.10 + 79.31 \,\mu m^{-1}$ , respectively. Average diameters measured from SEM images presented an 69 asymmetric distribution, slightly skewed towards the larger particle sizes, with the mean at  $275.42 + 88.51 \,\mu\text{m}$ 71 (Fig. 2). Surface texture of the powder particles varied from rough to smooth. In rougher surfaces easily 73 delimited grains of 0.5–10 µm (Fig. 3a) were seen, while in smoother ones the grain boundaries were poorly 75 defined (Fig. 3b). In some cases, however, grain boundaries were observed in smooth surfaces (see Fig. 77 8b). Microscopic pores ranging from 0.1 to 5 µm, presenting polyhedric shapes, were observed between 79 grains (Fig. 3b). TEM images of ground bone particles



Fig. 1. Scanning electron microscopy (SEM) image of bovine HA particles sintered at  $1100^{\circ}$ C. Particles present irregular shapes. Bar: 500  $\mu$ m.



Fig. 2. Average diameter distribution for the HA particles sintered at  $1100^{\circ}$ C. Note that the distribution is slightly skewed towards the larger particle sizes.

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47 Fig. 3. Bovine bone powder particles sintered at 1100°C showing micron-sized HA grains generating different texture patterns: (a) rough surface presenting elongated HA grains; (b) smoother surface depicting polyhedric microscopic pores; bar for (a) and (b): 5 μm. (c) Transmission electron microscopy image of ground bone powder particles showing individual crystallites of HA; bar: 85 nm.

- 53 showed single crystals in the nanometer range (Fig. 3c).
  Plate-shaped-like crystals possibly composed of brushite
  55 (see Fig. 6 for FTIR data) were rarely observed inside
- the Havers channels (Fig. 4).



Fig. 4. Plate-shaped-like crystals inside Havers channels on HA grains subjected to 1% phosphoric acid incubation; bar:  $10 \,\mu\text{m}$ .



Fig. 5. X-ray diffraction (XRD) spectra of bovine bone powder: (a) non-subjected and (b) subjected to incubation in 1% phosphoric acid. Both samples are highly crystalline and composed of HA. Note the presence of detectable peaks of CaO and Ca(OH)<sub>2</sub> in (a).

XRD patterns of the bone powders showed that the 93 material is highly crystalline and composed of HA crystals (JCPDS card No. 9-432) (Fig. 5b). CaO and 95 Ca(OH)<sub>2</sub> were detected by XRD analyses only for samples not subjected to incubation in 1% phosphoric 97 acid (Fig. 5a). The average crystal dimension in the direction perpendicular to the diffracting planes (002) 99  $(D_{002})$  was 58.4 nm. The refined unit-cell parameters of HA showed *a*-, *b*- and *c*-axis values (a = b = 0.94299 nm 101 and c = 0.68909 nm).

FTIR spectra of the analyzed bone powder samples 103 revealed typical bands of HA (3570, 3535, 3430, 2140– 1980, 1090, 1044, 957, 629, 601 and 570 cm<sup>-1</sup>) with 105 carbonates occupying A (1550, 1500, 1462 and  $877 \text{ cm}^{-1}$ ) and B (1455, 1411 and  $872 \text{ cm}^{-1}$ ) sites (Fig. 107 6B) [31,36,37]. Minor phases corresponding possibly to the presence of crystal water and surface adsorbed water 109 (3430 and 1620 cm<sup>-1</sup>), calcium hydroxide (3640 cm<sup>-1</sup>), brushite (1219 and  $874 \text{ cm}^{-1}$ ) [32] and free carbon 111 dioxide (2350 cm<sup>-1</sup>) [37] were also present in the

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25 Fig. 6. Infrared spectra obtained from the samples of bovine bone sintered at 1100°C: (A) non-subjected and (B) subjected to the treatment with 1% phosphoric acid. Bands of HA (3570, 3535, 3430, 27 2140–1980, 1090, 1044, 957, 629, 601 and 570 cm<sup>-1</sup>) with carbonates occupying A (1550, 1500, 1462 and 877 cm<sup>-1</sup>) and B (1455, 1411 and 29 872 cm<sup>-1</sup>) sites are seen. Minor phases corresponding possibly to crystal water and surface adsorbed water (3430 and 1620 cm<sup>-1</sup>), calcium hydroxide (3640 cm<sup>-1</sup>), brushite (1219 and 874 cm<sup>-1</sup>) and free 31 carbon dioxide  $(2350 \text{ cm}^{-1})$  were also detected. Note that band at  $3640 \text{ cm}^{-1}$  is much larger in (A) than in (B).

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samples. Samples not subjected to incubation in 1%35 phosphoric acid presented FTIR spectra very similar to the ones subjected to that treatment, unless for the 37 intense band at 3640 cm<sup>-1</sup>, probably due to calcium hydroxide (Fig. 6A) [31]. 39

TPD analyses of carbon dioxide using MS for all the samples studied indicated a strong loss of CO<sub>2</sub> for 41 temperatures around 670°C and a weak desorption at 1020°C (Fig. 7). This loss of carbon dioxide can be 43 attributed to the existence of carbonate groups occupying mostly B (phosphate sites) and A (hydroxyl sites) 45 sites, respectively, both at the HA surface and in the bulk structure. 47

#### 49 3.2. Collagen morphologic characterization

51 In general, collagen in the collagen-HA composite samples had a fibrillar aspect (Fig. 8a). It was disposed 53 as locally oriented long fibers or irregular networks

adhered to bone powder particles surface. Dehydrated 55 samples presented collagen mainly as oriented fibers punctually adhered to bone particles surface (Fig. 8b),



Fig. 7. Thermo programmed desorption (TPD) analysis of carbon 73 dioxide using mass spectrometry (MS) for bovine bone powder sintered at 1100°C. Weakly bound and B type carbonates (670°C) are present in higher amounts than the carbonates at A sites (1020°C). 75

while re-hydrated samples chiefly as irregular compact 77 networks widely adhered to HA surface (Fig. 8c). The irradiation of the samples at the level used (25,000 cGy) 79 did not induce major changes in the collagen morphol-81 ogy.

#### 3.3. Morphometric analysis

Volume density of HA particles,  $V_v$ , ranged from 85 0.48 + 0.06 to 0.55 + 0.02; however,  $V_v$  values for group VI samples (reference sample, collagen/bone proportion 87 of 1/1) were significantly higher than for other groups analyzed (Student, p < 0.05). Samples of the groups I–V 89 had data that were not significantly different (ANOVA, p < 0.05) (Table 1). 91

Surface area to volume density of HA particles,  $S_v$ , of the samples studied ranged from 5.09 + 0.55 to 93  $6.37 + 0.29 \,\mu\text{m}^{-1}$ . However,  $S_v$  values for groups V and VI samples (proportion collagen/bone of 1/1) were 95 significantly higher than for other groups analyzed (Student, p < 0.05). Samples of the groups I–IV have 97 data not significantly different (ANOVA, p < 0.05) (Table 1). 99

#### 3.4. Cytoxicity evaluation and osteoblast-composite interaction

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No cellular degeneration or death was observed in the standard cytotoxicity assays of the biomaterial samples 105 studied.

Osteoblast cells cultured for 4 days on the composite 107 surface were rare (possibly due to the number of cells used and the high total surface area of the HA particles) 109 (not shown).

At 11 days after seeding, cells exhibited a high degree 111 of proliferation and partially covered the composite

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Fig. 8. SEM images of collagen–HA biocomposite. (a) Non-dehy-drated, non-irradiated sample corresponding to a collagen/bone proportion of 1/1. Collagen is organized as fibers both attached to
the particle's surfaces or linking different particles; bar: 100 μm. (b) Detail of a sample similar to the previous one showing a bundle of aligned collagen fibers over a smooth area of HA. Grain contours are seen in the HA surface; bar: 5 μm. (c) Dehydrated, re-hydrated and irradiated sample corresponding to a collagen/bone proportion of 1/2.6. In this case collagen forms a compact mesh widely adhered to HA surface; bar: 50 μm.

surface (Fig. 9). They migrated through the composite
block reaching its bottom surface and then the coverslip
and also from the coverslip to the composite surface. At

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Table 1

Morphometric data (mean  $\pm$  standard deviation) of the volume density  $(V_v)$  and the surface to volume density  $(S_v)$  of HA powder particles

$V_v$ ) and the surface to volume density ( $S_v$ ) of HA powder particles			
Group	$V_v$	$S_v~(\mu { m m}^{-1})$	Ν
	$0.49 \pm 0.04$	$5.610 \pm 0.548$	11
Ι	$0.48 \pm 0.06$	$5.090 \pm 0.545$	10
II	$0.51 \pm 0.04$	$5.412 \pm 0.392$	11
V	$0.50 \pm 0.03$	$5.579 \pm 0.381$	06
V	$0.52 \pm 0.03$	$6.366 \pm 0.289$	06
/I	$0.55 \pm 0.02$	$6.019 \pm 0.555$	06

(I) Dehydrated, irradiated for collagen/bone proportion of 1/2.6; (II)
Dehydrated, re-hydrated with serum and irradiated for collagen/bone proportion of 1/2.6; (III) Non-dehydrated, irradiated for collagen/
bone proportion of 1/2.6; (IV) Non-dehydrated, non-irradiated for collagen/bone proportion of 1/2.6 (reference); (V) Non-dehydrated, irradiated for collagen/bone proportion of 1/1; (VI) Non-dehydrated, non-irradiated for collagen/bone proportion of 1/1; (VI) Non-dehydrated, 71



Fig. 9. Polygonal osteoblasts partially covering the composite surface, 11 days after seeding; bar: 50 μm.



Fig. 10. Osteoblasts exhibiting cytoplasmatic projections strongly attached to HA surface, 11 days after seeding; bar:  $5 \,\mu$ m.

that time, osteoblasts presented polygonal shape and 109 were strongly attached to the surface of the bone particles (Fig. 10) and also to the collagen fibers (Figs. 111 11a and b).

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Fig. 11. Osteoblasts attached to collagen fibers (a) connecting two adjacent bone particles (bar: 10 μm) and (b) details (bar: 5 μm) 11 days after seeding.



Fig. 12. Osteoblasts attached preferentially to HA micropores 11 days after seeding; bar:  $5 \,\mu$ m.

In some regions osteoblastic cells were preferentially adhered to HA micropores (Fig. 12). Cell distribution
along the bulk of the composite seemed to follow the same distribution of the collagen fibers, when compared



Fig. 13. Reference sample showing osteoblasts in a post-confluent pattern 11 days after seeding; bar: 10 µm.

to control images (composite without cells). Some cells 75 were attached to two separate HA particles by following collagen fibers (See Fig. 11a). 77

Reference sample showed high osteoblast proliferation and adhesion rate and a post-confluent pattern 4 79 days after seeding (Fig. 13).

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#### 4. Discussion

XRD and FTIR analyses showed that bone powders
were composed essentially of HA with additional carbonate groups distributed at A and B sites. Small amounts of calcium hydroxide, surface adsorbing and crystal water, free carbon dioxide and possibly brushite
were detected by FTIR. Bone powders had a mean particle size of 275.42+88.51 µm, which has been 91 considered ideal for osteogenesis [16,17,38].

Despite possible morphological changes due to critical-point drying of the samples prior to SEM analyses, the observed alterations on collagen morphology and attachment to HA surface seemed to be directly related to dehydration and re-hydration procedures. The dehydration procedure resulted mainly in locally oriented collagen fibers punctually adhered to bone particles surface, while re-hydration procedure formed irregular networks of collagen fibrils widely adhered to HA surface.

Table 1 shows that, although  $V_v$  values from group VI103samples and  $S_v$  values from groups V and VI were105significantly different from the other groups, the105absolute value of these differences were very small. As107a consequence, we can conclude from the morphometric107analysis that increasing the collagen content (collagen/109HA ratio) did not affect in great extent  $V_v$  and  $S_v$ . It109means that the total contact area per unit volume111surface does not vary in great extent when more collagen111

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- 1 is present in the sample. However, it is expected that the total contact area of collagen available to cells to adhere
- 3 increases as a function of the collagen content. The values of  $V_v$  found indicate that almost half of the
- 5 biomaterial volume corresponds to the mineral phase and the other part to collagen plus "void". The presence
  7 of collagen linking contiguous bone particles makes it
- possible to define a macroporosity for the biocomposite.9 Considering that collagen is disposed in plates or fibers
- (with minimum volume) and that osteoblastic cells are
   capable of secreting collagenase, remodeling the collagen molecules, the total macroporosity may be
- 13 considered as corresponding to the volume percentage occupied by collagen plus "void", i.e. about 50% (Table
- 15 1). This value is similar to the ideal one proposed previously [21]. An additional advantage of this biocomposite is that it is moldable with possibly
- minimum changes in  $V_v$  and  $S_v$ .
- 19 The sintering process of bovine HA caused an increase in the sample crystallite size and induced HA
- 21 densification resulting in grains growth with the formation of dense grain boundary phases and polyhedric
  23 submicron-sized pores [39]. As previously reported for
- synthetic samples, crystal and grain growth is associated
  with crystallinity and density increase, and with decrease
  of the total porosity and the sample surface area [40]. In
- 27 accordance with the above-described changes in sintered HA, we observed that individual grains were larger in
- the 1100°C sintered HA than for temperatures of 600°C and 900°C (not shown). Also polyhedric-shaped microscopic pores were observed in 1100°C sample (Fig. 3b).
- 31 scopic pores were observed in  $1100^{\circ}$ C sample (Fig. 3b). The detection of CaO and Ca(OH)<sub>2</sub> by XRD of the
- bovine bone studied in this work can be attributed to the decomposition of a HA with a Ca/P ratio higher than
- 35 1.67 (typical of bovine bone HA) caused by the high sintering temperature [31]. Moreover, CaO reacts with
- water molecules [3] giving Ca(OH)<sub>2</sub>, which was detected by FTIR. CaO and Ca(OH)<sub>2</sub> on the bone powders
  surface studied was decreased by 1% phosphoric acid
- incubation.
  MS results showed that samples presented structural carbonates distributed at A and B sites of HA.
- 43 Carbonates weakly bound to HA structure could also be present. These were probably distributed on crystal
- 45 surface and in crystal lattice vacancies. Those vacancies resulted from ions displacement due to loss of carbo-
- 47 nates and OH groups during sintering process. Vacancies could also be present due to entering of carbonates
- 49 inside B and A sites of HA, along the formation of natural bone mineral phase.
- 51 During the cooling process inside the furnace, the carbon dioxide formed could have occupied vacancies
- 53 present on natural bovine bone or could have been disposed on its surface, weakly bound. The presence of
- 55 weakly bound carbonates on the HA lattice structure would be important in the formation of a carbonate-

HA layer after dissolution and re-precipitation of 57 mineral phases in the surface of the biomaterial. Some authors consider that this layer is very important in the 59 cell adhesion process [1].

Phosphoric acid (1%) incubation of bone powders61was probably responsible for the precipitation of<br/>minimal amounts of other phosphates as brushite63plaque-like crystals (SEM and FTIR) with low solubility<br/>in water on HA surface [41].65

Human osteoblast cells inoculated on composite surface were sparse after 4 days of seeding with the 67 concentration used  $(7 \times 10^4 \text{ cells/ml})$ . Polygonal cells were seen after 11 days when the cells proliferation, 69 adhesion and spreading were more intense. The adhesion did not occur preferentially to HA crystals or to 71 collagen fibrils and its quality seemed not dependent on the texture or roughness of the biomaterial surface as 73 reported by some authors [17,22–23,26]. Some contact points of cells on HA were preferentially located on HA 75 micropores (Fig. 12).

It was reported that the bioactivity and ability to form 77 a strong interface bone-biomaterial is related to the formation of carbonated HA on the bioactive glasses 79 and calcium phosphate biomaterials surface, in vitro 81 and in vivo. In this way, there are organic and inorganic processes related to the interaction between substrate surface and serum, biologic fluids and/or cells causing 83 the dissolution of surface material and precipitation of micron-sized crystals of carbonated HA [8]. The 85 formation of a carbonated HA crystals layer associated to the adsorption and incorporation of biological 87 molecules and ions on the substrate surface would mediate effects on the cells activity, including adhesion, 89 proliferation and differentiation [1]. However, the selective adsorption of proteins present in the serum, 91 as fibronectin and vitronectin, may also have had an important role on osteoblasts adhesion [26]. After the 93 beginning of the adhesion process serum proteins 95 associated to those secreted from osteoblastic cells attached to substrate surface may have contributed to 97 enhance the adhesion process [22].

The collagen-binding molecules such as fibronectin, which may be readily supplied from plasma, contain RGD sequences that mediate interaction with cell membrane integrins and promote cell attachment through focal contacts and adhesion plaques [9]. The utilization of bovine collagen organized as threedimensional arrays in contact with bone powder particles enhances the contact guidance process of human osteoblasts inoculated onto the biocomposite surface [42]. 107

Biological tests for evaluating biomaterial cytoxicity indicated that the HA–collagen composite were nontoxic to testing cells.

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### 1 5. Conclusions

- 3 The success of applying biomaterials composed of collagen and HA as scaffolds for generating a new bone
- 5 tissue is related to the fact that this combination is biocompatible and forms a favorable three-dimensional
- 7 matrix for human osteoblast cells to adhere and spread,
   associating the advantage of collagen osteoinduction to
   9 the superior bioactivity and osteoconduction of HA
- 9 the superior bioactivity and osteoconduction of HA [11,15,43]. Collagen also enhances the adhesion and contact guidance process of osteoblasts inoculated to the
- collagen–HA composite surface [42] through specific
- 13 Arg–Gly–Asp (RGD) sequences that mediate the adhesion interaction between integrins and substrate surface
- 15 [9].

The biomaterial analyzed and characterized here had some properties and characteristics reported by the

- literature as ideal for enhancing the generation of a new bone tissue. Among these characteristics we include the
- diameter of particles, presence of collagen, optimal
   macroporosity caused by collagen-particles interaction,
- presence of weakly bound carbonate groups into the HA
- 23 (at site B) that can potentially generate carbonate–HA on particles surface considered to be very important in
   25 cells adhesion and further cellular behavior.
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